

Time of Flight and tracker based on LGAD Technology

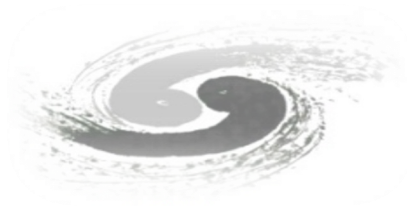
-Status and Plan

惠州强子谱仪HHaS合作组2025年年会

Huizhou, 2025.11.28-2025.11.30

Yunyun Fan, IHEP, CAS

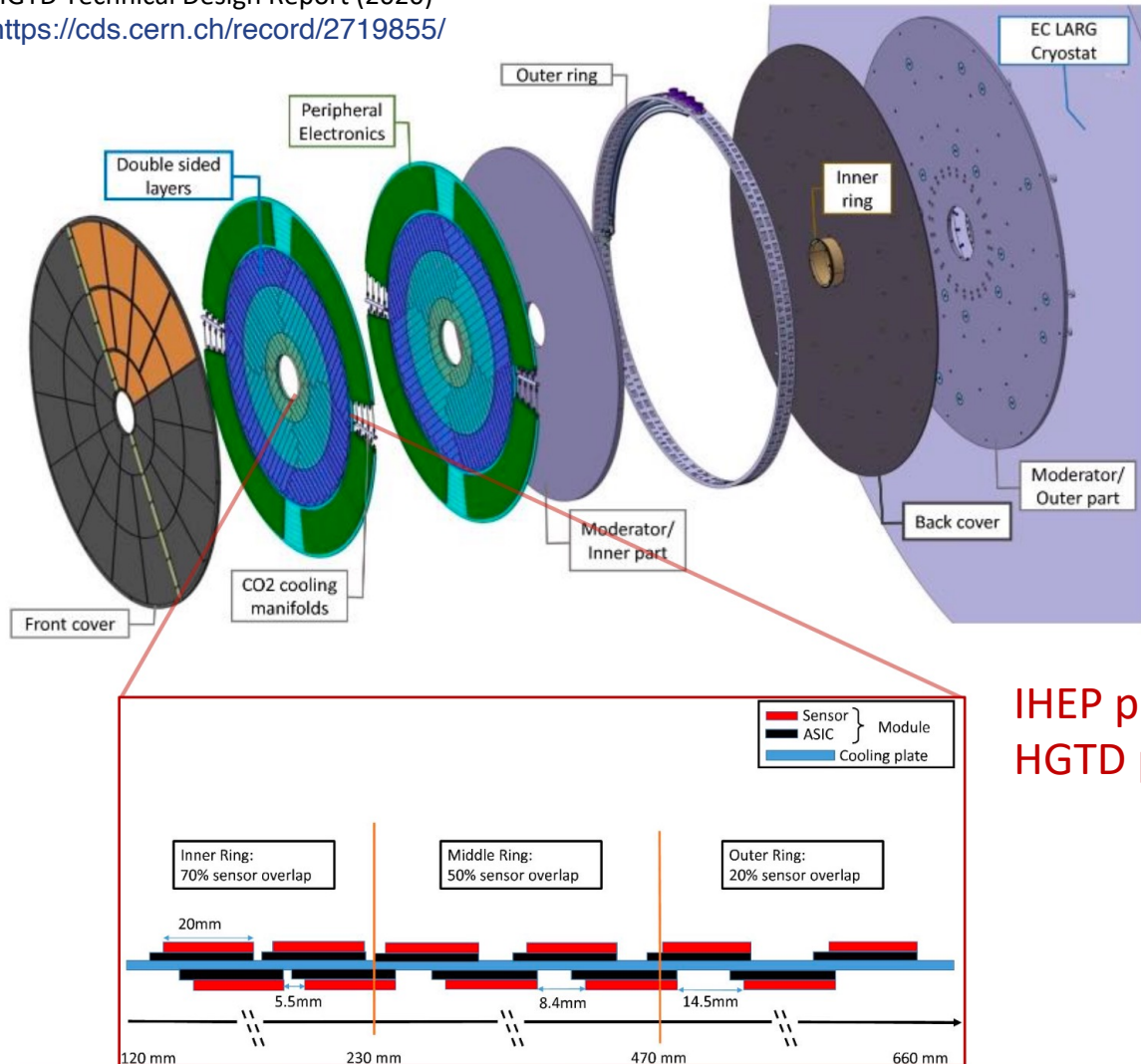
fanny@ihep.ac.cn



- **Update for the timing performance of the LGAD at HGTD**
 - From the sensor to the system
 - Contributions of the time precision
 - Performance study from the sensor to the system
 - Sr90 and laser tests
 - Test beam facility
- **Status for the R&D for strip AC/DC-LGAD and ASIC status at IHEP**

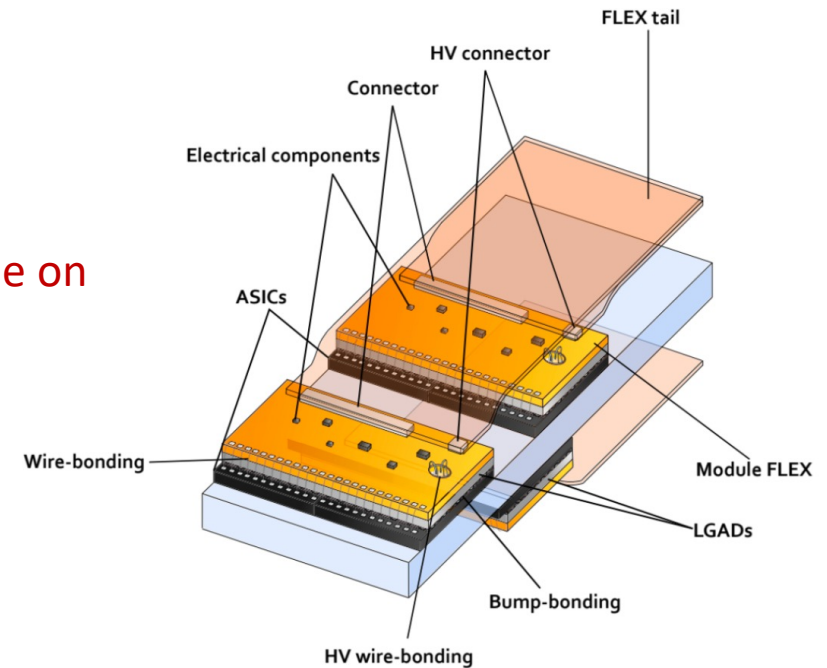
From the sensor to the system

HGTD Technical Design Report (2020)
<https://cds.cern.ch/record/2719855/>



IHEP plays leading role on
HGTD project

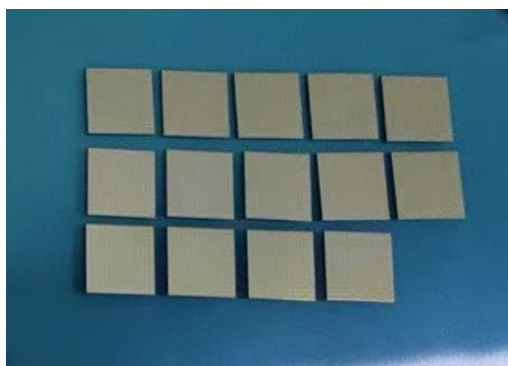
- **Timing layer for phase II upgrade:**
 - CMS ETL detector, ATLAS HGTD detector
- **High Granularity Timing Detector (HGTD):**
 - 50 ps for the whole system
 - 3.6 M channels for $\sim 6 \text{ m}^2$
 - Double sided wheel to reduce dead area
 - CO2 cooling....



3D maps for the modules of HGTD

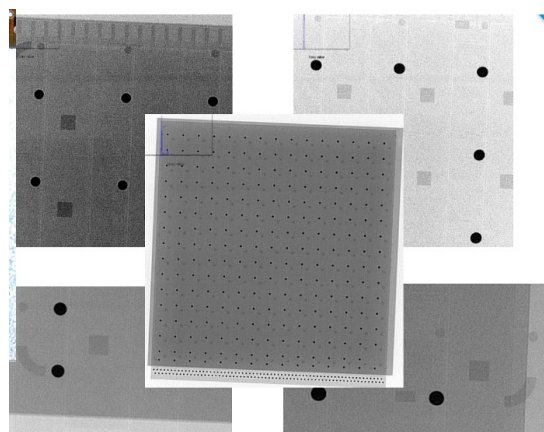
From the sensor to system

LGAD



Hybrid
= (LGAD+ASIC)

X-ray image of hybrid

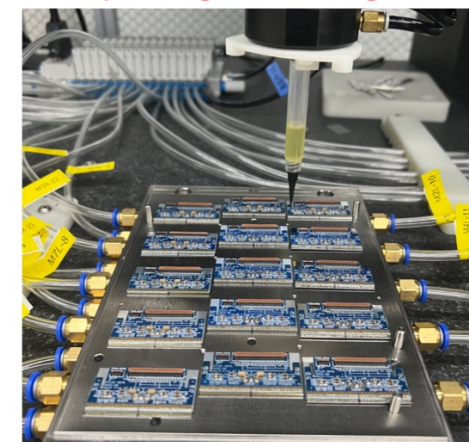


Module



Detector Unit

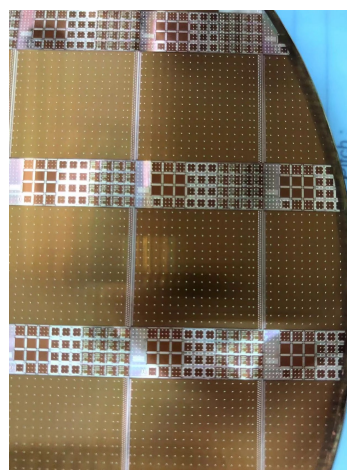
Dispensing with GluingTool



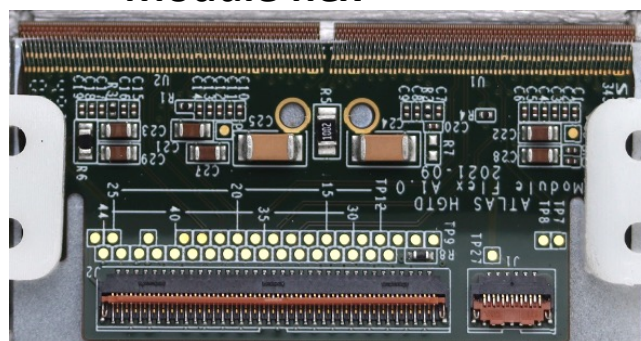
Detector Unit and Peripheral Electronics



ALTIROC



Module flex



Peripheral Electronics

■ Contribution of the timing precision

$$\sigma_{T_{hit}}^2 = \underbrace{\sigma_{Landau}^2}_{\sim 39 \text{ ps}} + \underbrace{\sigma_{TW}^2 + \sigma_{jitter}^2 + \sigma_{clock}^2 + \sigma_{TDC}^2}_{\sim 25 \text{ ps}} + \dots (\sigma_{t_0}^2)$$

Sensor
Read-out electronics
Other sources

~30 ps
~25 ps

Landau: Fluctuations of energy deposition + charge transport in the sensor

- ✓ Mitigation: thinner the active thickness, saturated drift velocity

Timewalk effect: Signal amplitude affects the Time-of-Arrive(ToA)

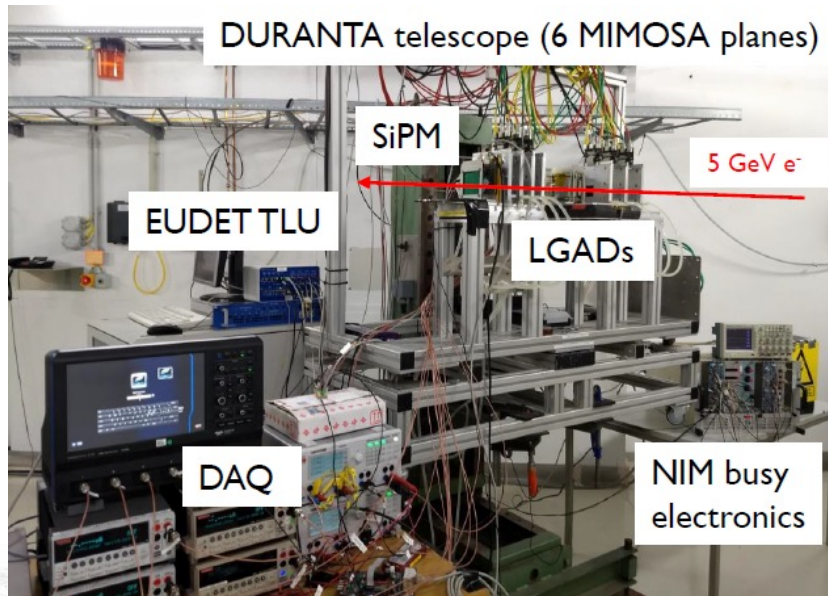
- ✓ Could be reduced with CFD method(ToT)

TDC:
TDC binning/non-linearity

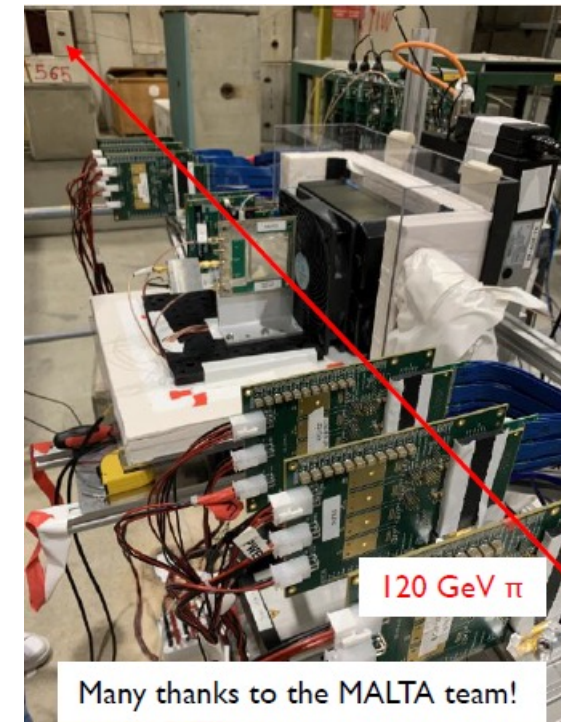
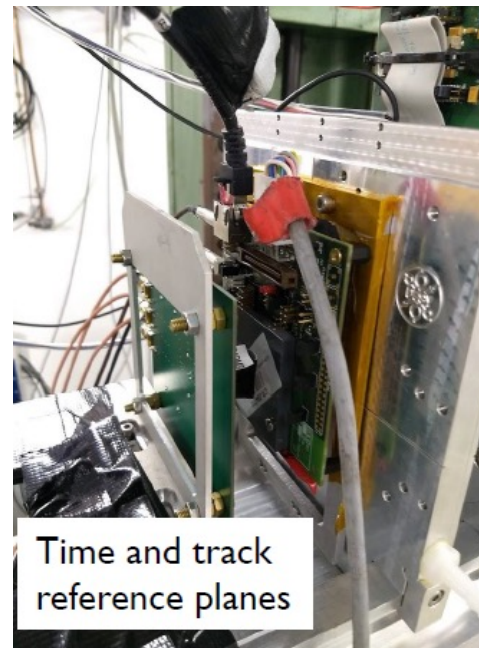
Clock:
Jitter from the clock of the system

Performance Study

- **Sr90 source and laser tests**
- **Test beam @DESY and @SPS (setup)**
 - CERN North Area SPS H6A beamline (120 GeV pion beam)
 - DESY T22 beamline (5 GeV e-beam)
 - Tracking Use of beam telescopes for tracking (EUDET-type 10 um/MALTA 5um)
 - Time reference: LGAD (CNM 0) used as a time reference in some tests (CERN SPS) as well as a SiPM device (DESY)



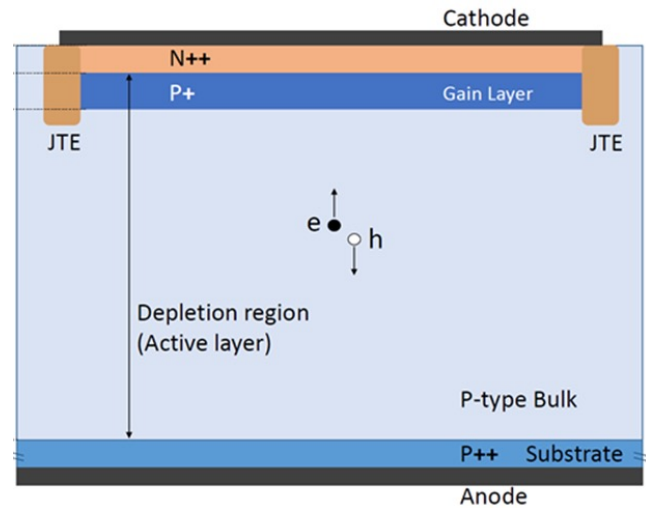
Yunyun Fan



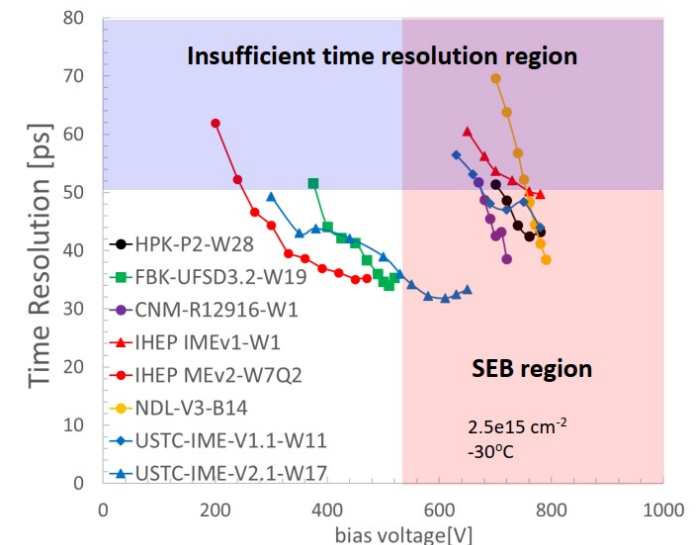
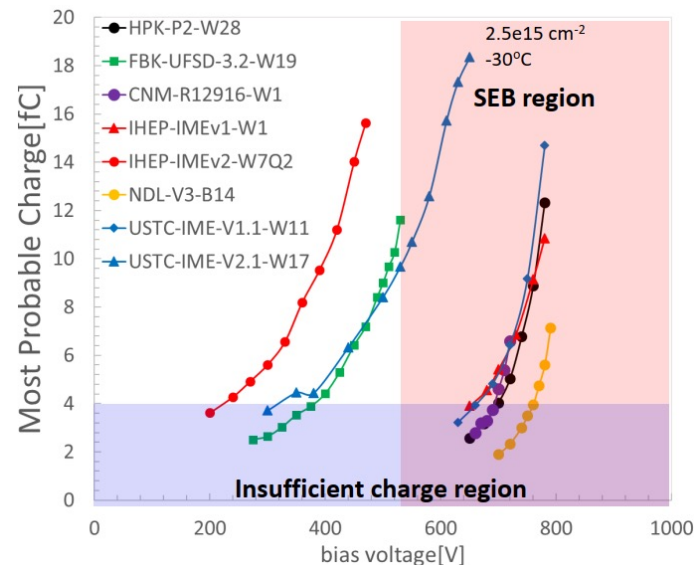
LGAD Sensor

- Carbonated LGAD sensor designed by IHEP and produced at IME
 - Radiation hardness: 2MGy, $2.5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$

Carbon implantation



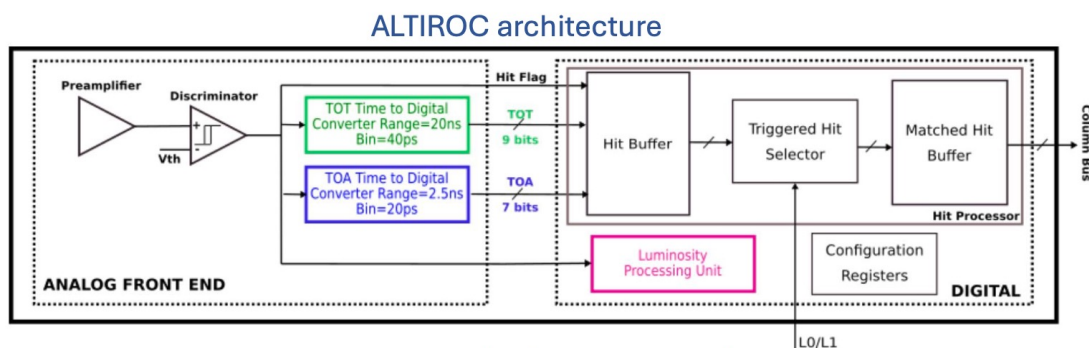
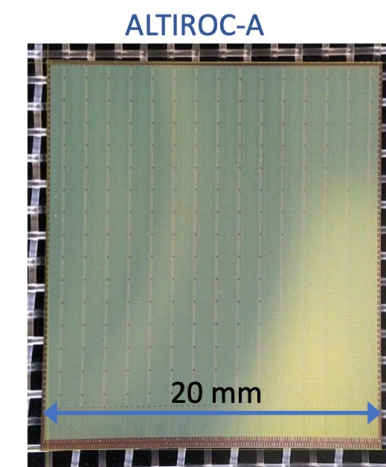
	Before irradiation	After irradiation
Time resolution	$\sim 30\text{ps} - 40 \text{ ps}$	50 ps
Collected charge per hit	10 fC	4 fC
Hit efficiency	97%	95%



The ALTIROC readout ASIC

■ ATLAS LGAD Timing Integrated Read-Out Chip (ALTIROC)

- 225 channels
- 130 nm CMOS from TSMC
- **Jitter: < 25 ps at 10 fC (<65 ps at 4 fC)**
- TDC: 20 ps binning
- Discriminator threshold ≥ 2 fC
- Radiation hard > 2 MGy
- Also in preproduction...

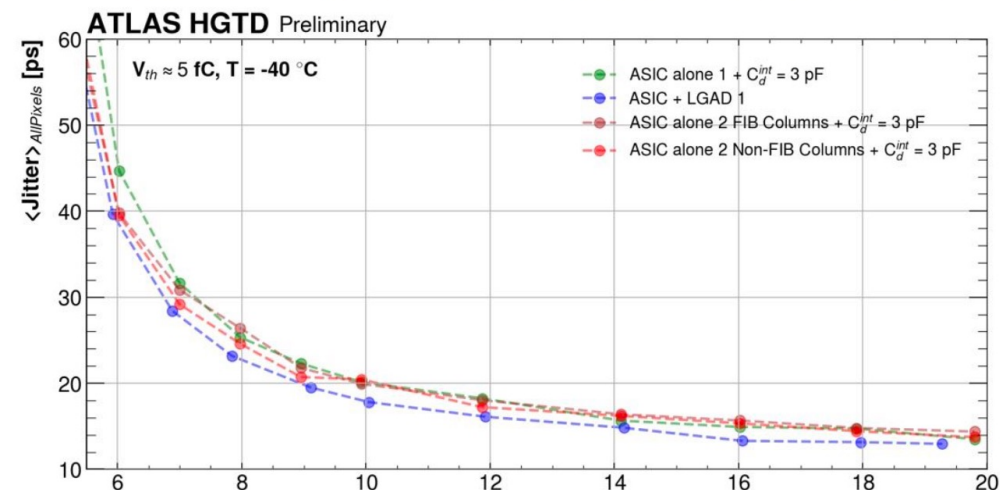


HGTD Technical Design Report (2020)

<https://cds.cern.ch/record/2719855/>

Yunyun Fan

Jitter vs. charge for ALTIROC-A, detection threshold: 5 fC



<https://twiki.cern.ch/twiki/bin/view/AtlasPublic/HGTDPublicPlots>

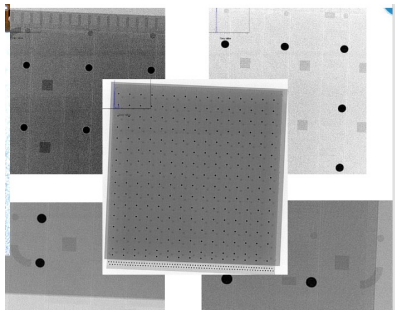
Test-beam performance for the Hybrid

■ Performance measurement conditions:

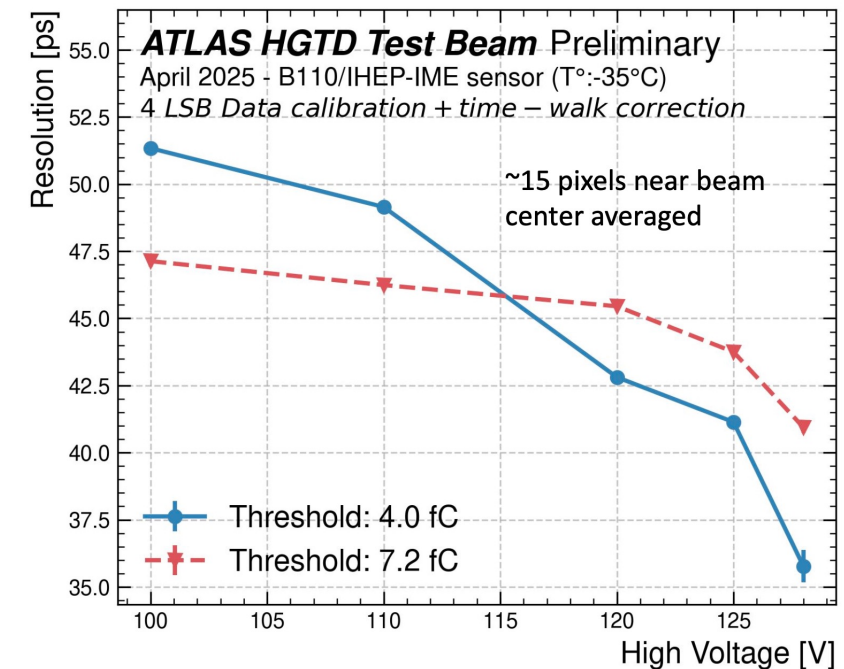
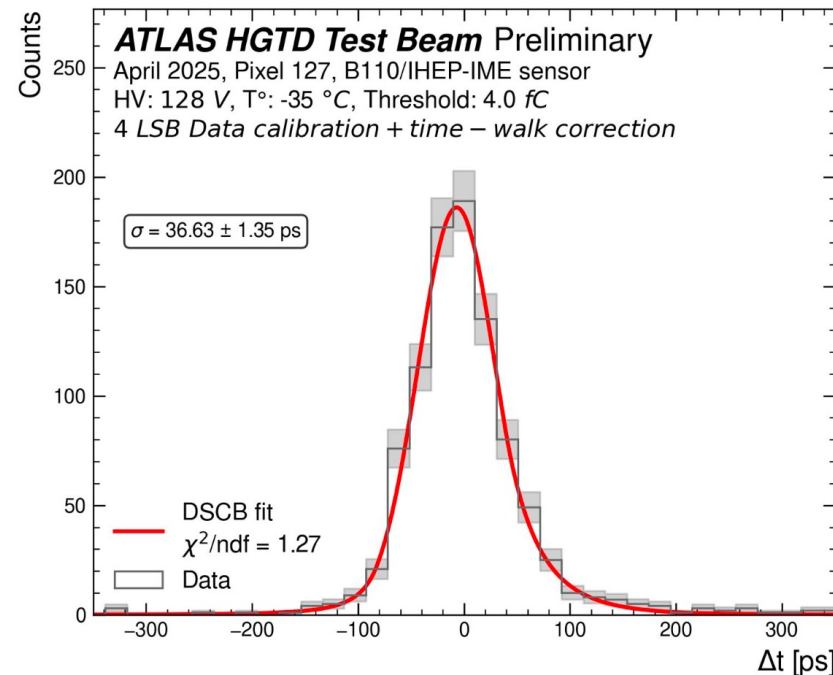
- Low tem. (-35 °C)
- High bias voltage (> 120V)
- Low thre.(4 fC)

Hybrid: ~36 ps

Hybrid = LGAD + ASIC

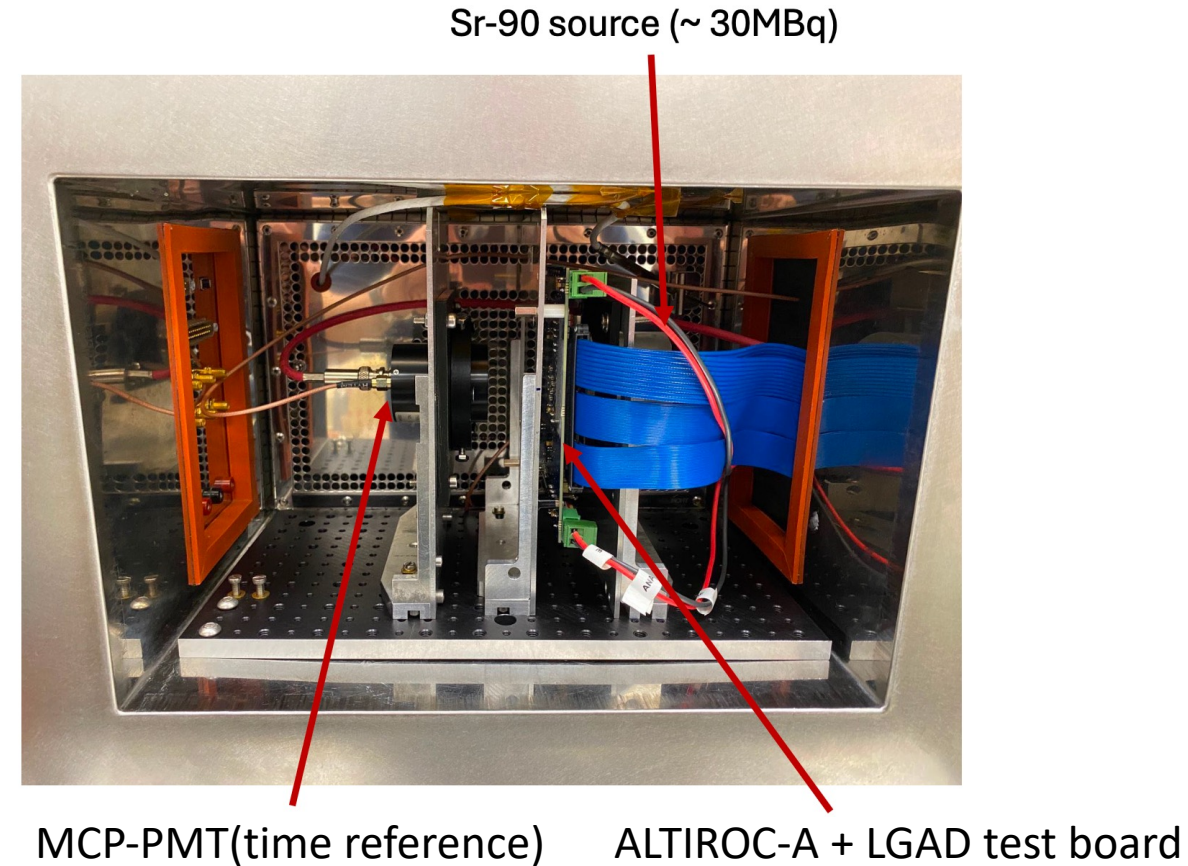
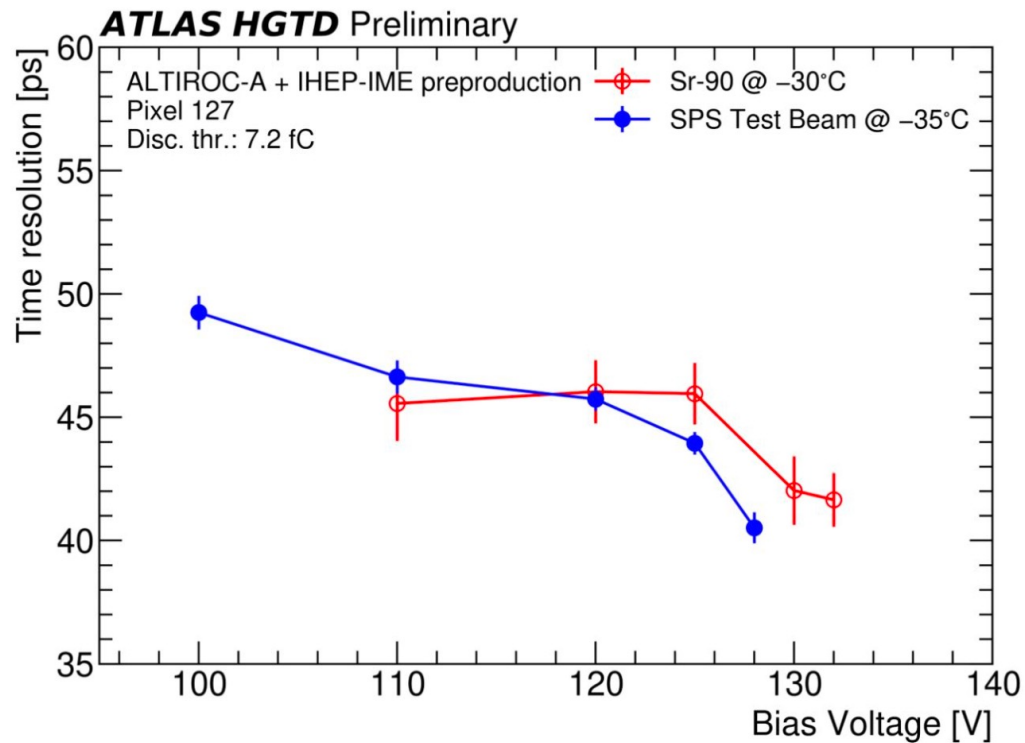


Beam test was done at
DESY and CERN



β -source time performance for the Hybrid

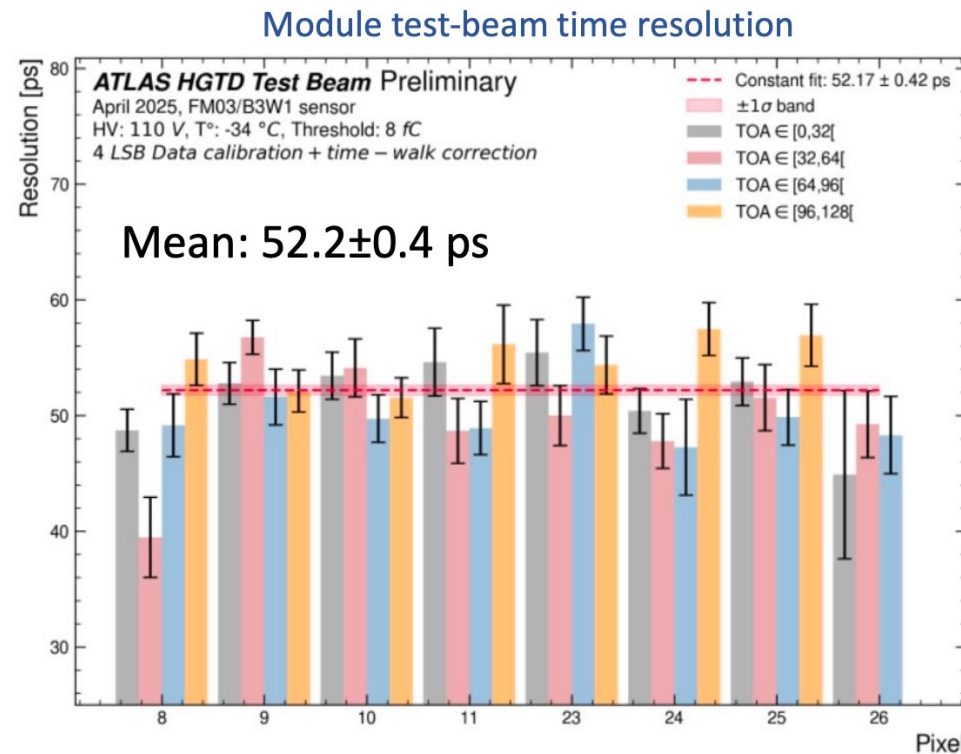
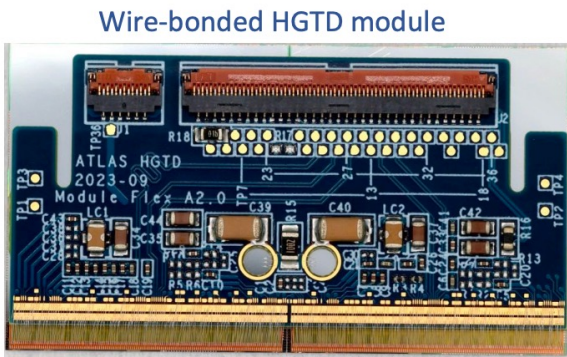
- Time resolution: ~ 45 ps with 7 fC threshold
 - ✓ Consistent with test-beam threshold



Module test-beam performance

- **2 ALTIROC chips + 2 LGAD sensors + module flex**
 - **< 50 ps** timing resolution in test team
 - with time-walk correction and subtracting 4 ps contribution from bad clock jitter of about 20 ps

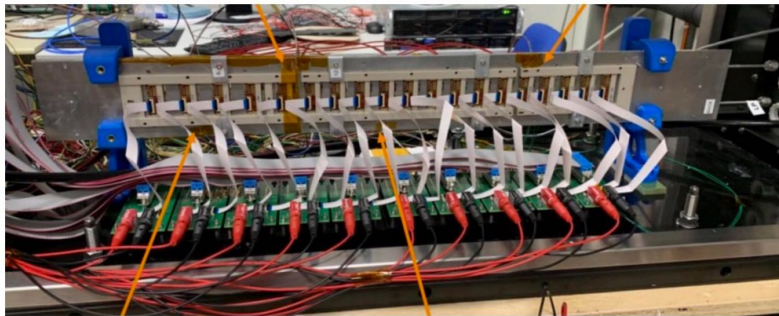
**Module = LGAD + ASIC +
Peripheral electronics**



System level tests to be done

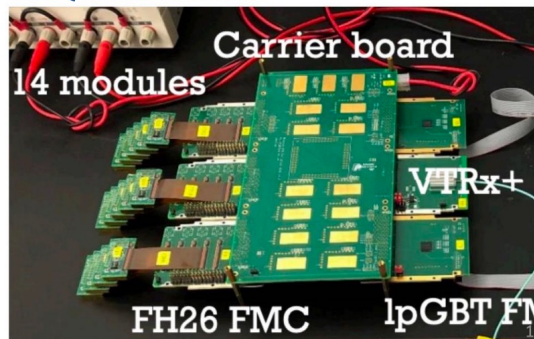
■ Test the time performance at the system level

Thermal demonstrator



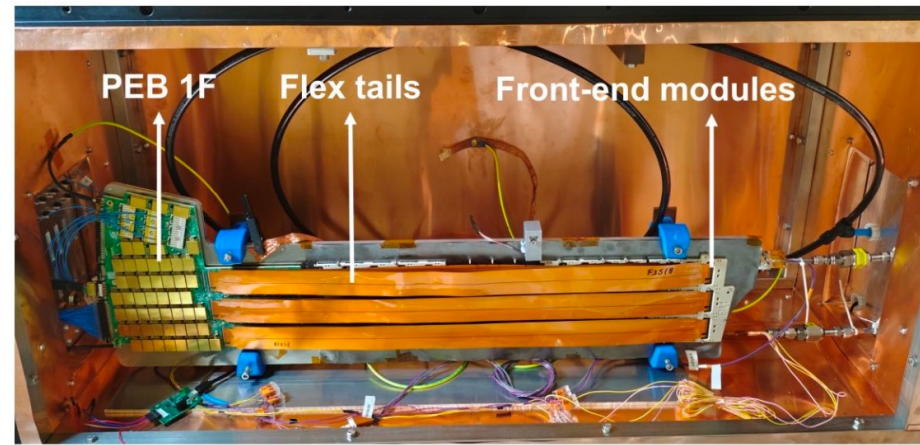
→ CO2 cooling tests with realistic heat load

DAQ demonstrator

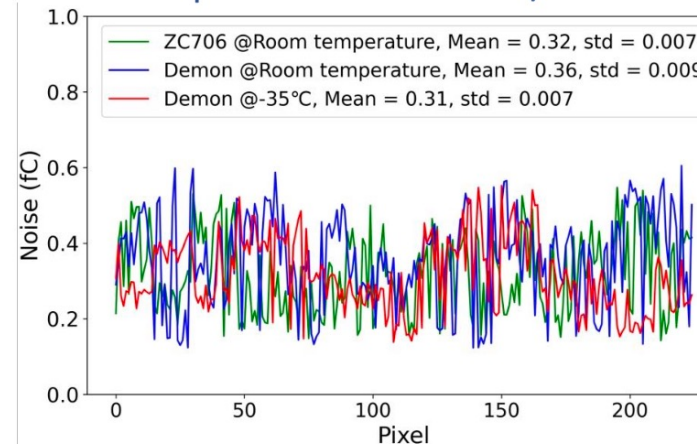


→ Testing readout path from module to FELIX FPGA DAQ cards, using final components of the peripheral electronics boards (PEBs)

Full demonstrator - 1 peripheral electronics board (PEB) connecting 54 modules on 4 support units + cooling



Noise comparison demonstrator / test bench

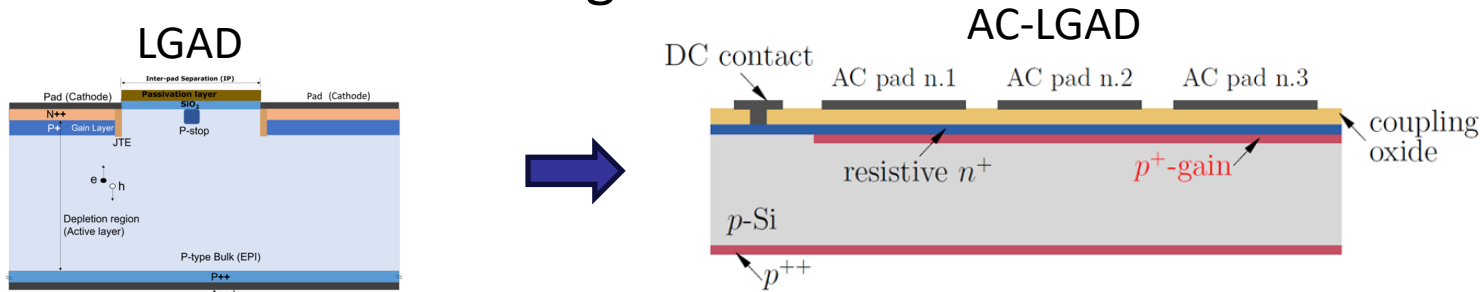


- **Status for the R&D for strip AC/DC-LGAD and ASIC status at IHEP**

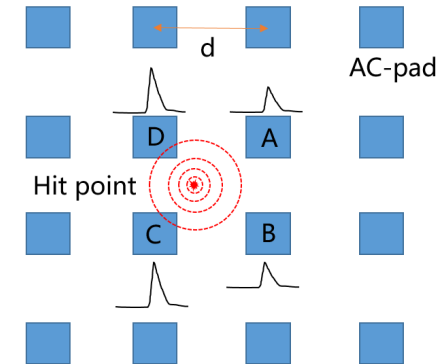


Design and Production of AC-LGAD

- Aim to 4D track: **30 ps, 10 μm**
- **AC-LGAD**: no dead region

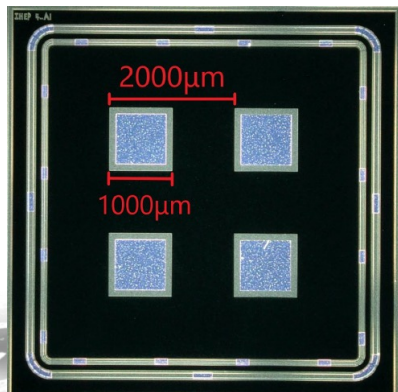


Signal of AC-LGAD

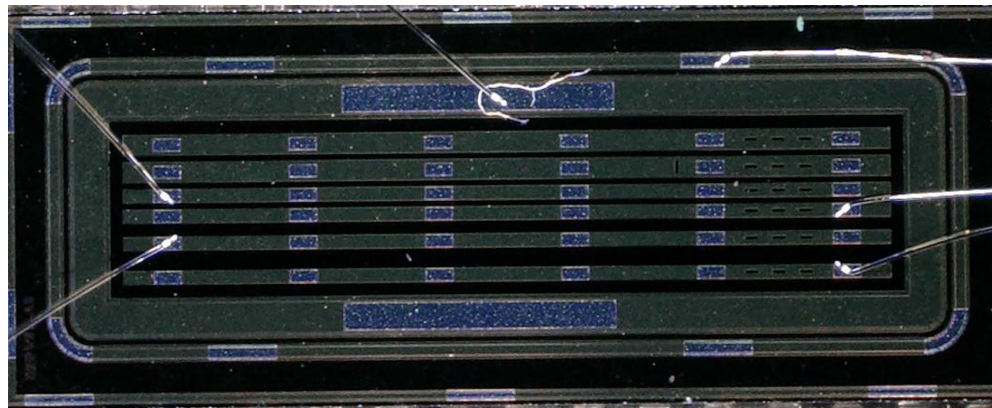


- Different designs of AC-LGAD in IHEP
 - ✓ Pixels AC-LGAD: reduce the material budget
 - ✓ Strip AC-LGAD: no bump bonding, easy to produce

Pixel LGAD

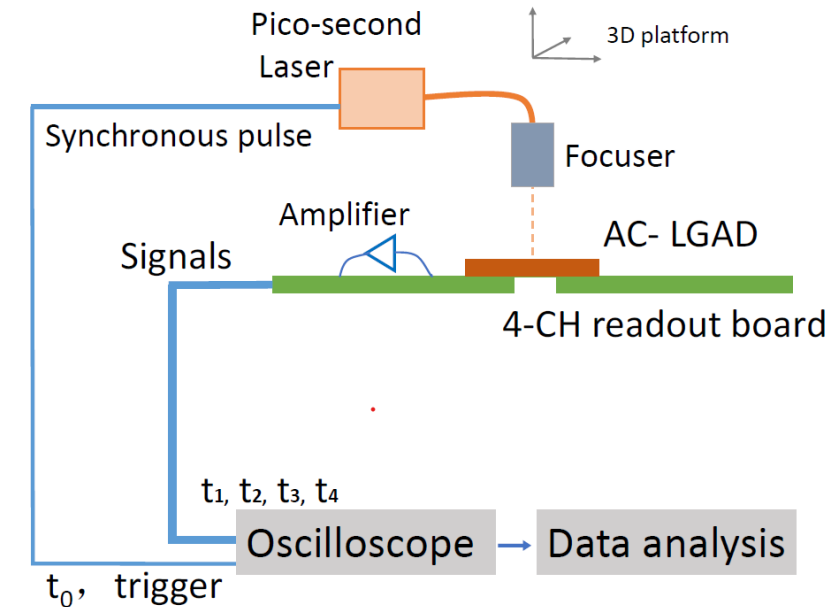


Strip AC-LGAD

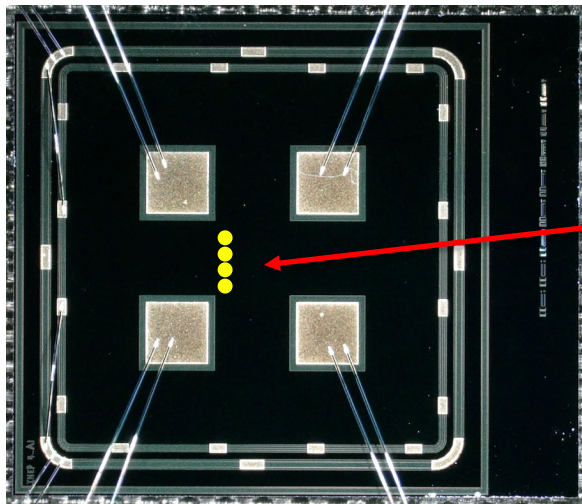


Performance Test Setup of AC-LGAD

- Timing and spatial resolution test of AC-LGAD
- Transient current technique (TCT)
- Picosecond Laser: 1065 nm , spot size $10\text{ }\mu\text{m}$ (3σ)
- **4 channels readout board designed by IHEP**
 - 470 Ω Broadband inverting trans-impedance amplifier
 - Reference of 1 channel board designed by UCSC

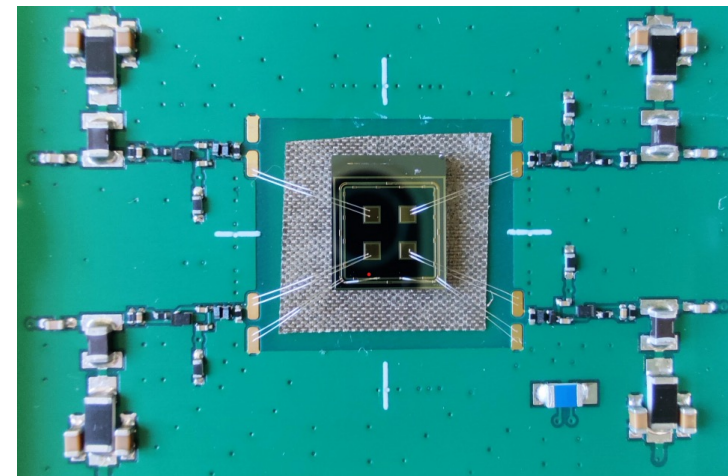


4 channels readout board designed by IHEP



Laser spot

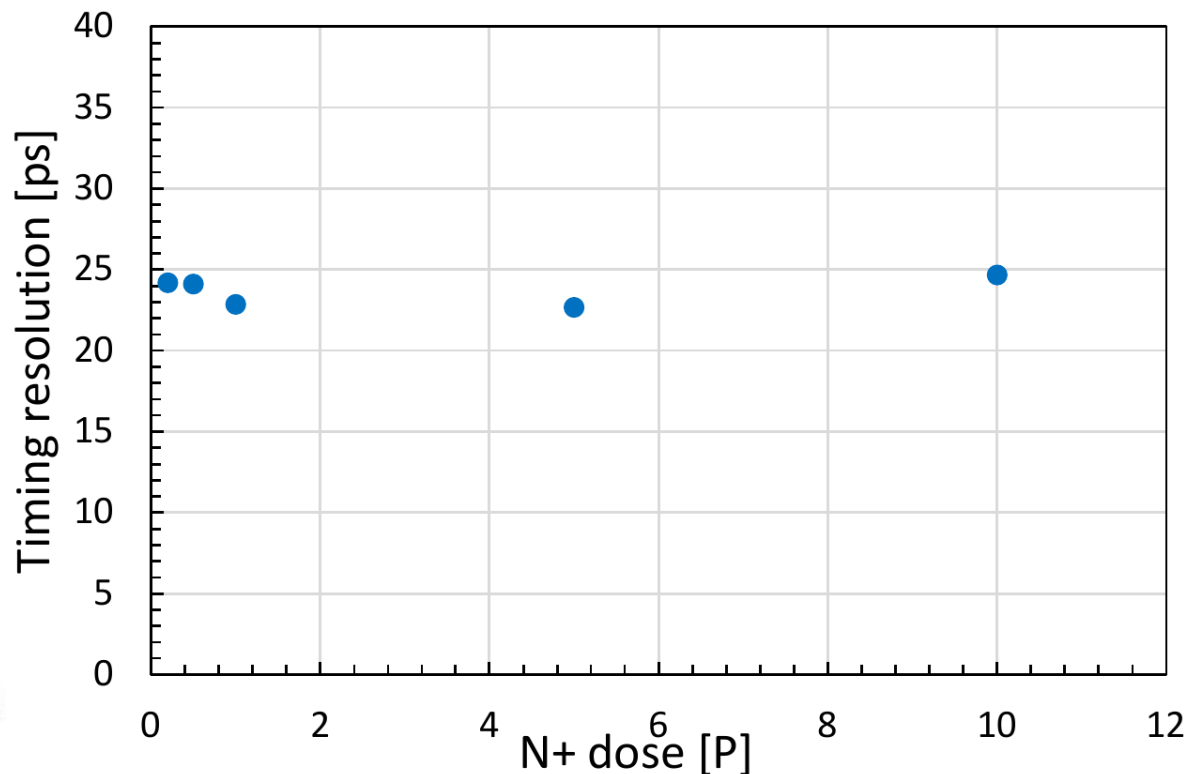
Yunyun Fan



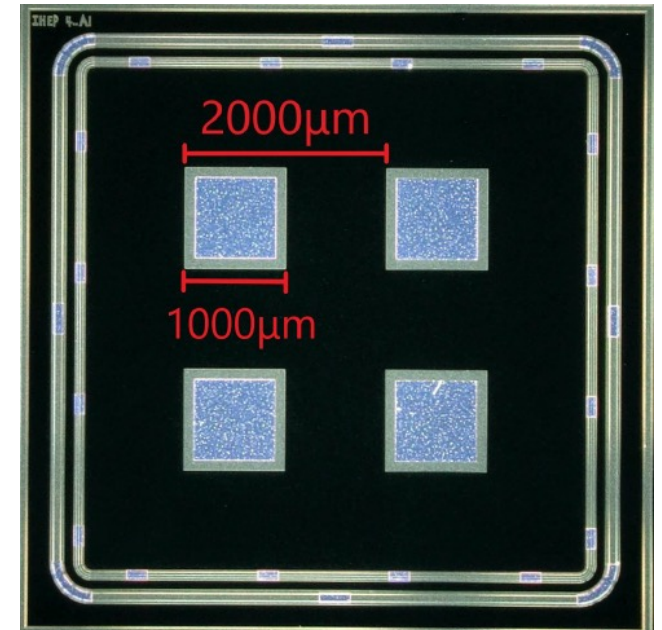
Timing resolution of AC-LGAD

- Timing resolution of AC-LGAD with different N+ dose
 - 22~25 ps
 - N+ very slightly affects the time performance

Timing resolution of AC-LGAD with different N+ dose



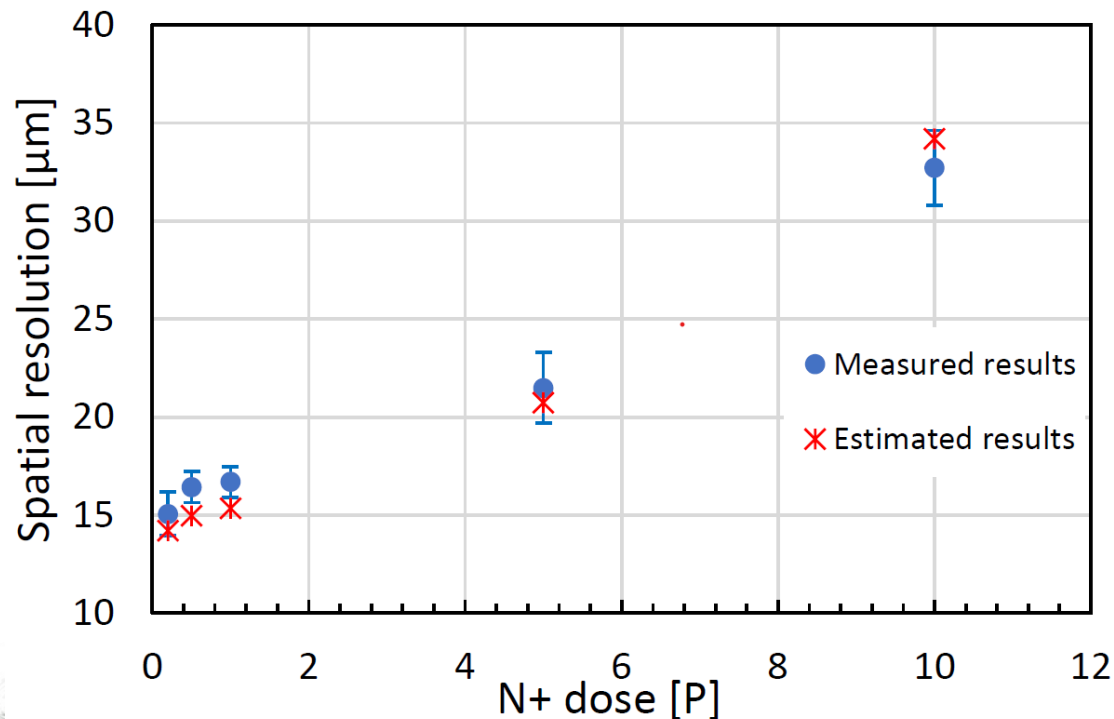
Tested AC-LGAD



Spatial resolution of AC-LGAD

Spatial resolution vs N+ dose

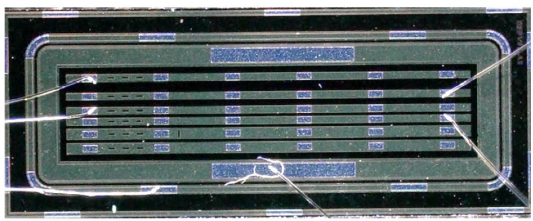
- 10 P $\rightarrow$ 0.2 P, spatial resolution $\uparrow$ 15 μm (minimum)
- Estimated laser point positions fit the measured well
- **Better than the FBK design** even with 2 times larger pitch



	Pitch size	Spatial resolution	Time resolution
Sensors	[μm]	[μm]	[ps]
IHEP AC-LGAD	2000	15	22 (laser)
FBK AC-LGAD	500	11	32 (laser)
BNL AC-LGAD	100	-	45 (beta source)

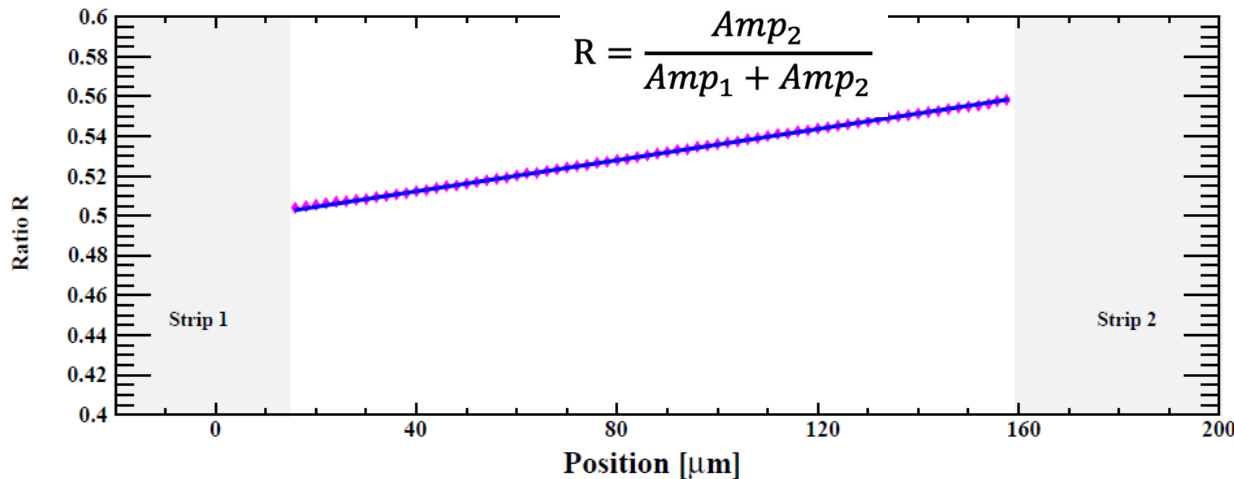
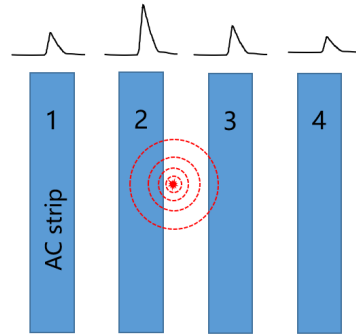
Performance of AC-LGAD: Spatial Resolution

7.40 mm (strip length: 5.65 mm)



2.85 mm

Laser point:
2 μm pitch



Position reconstruction:

The fraction of the signal (R) changes linearly with the move the laser.

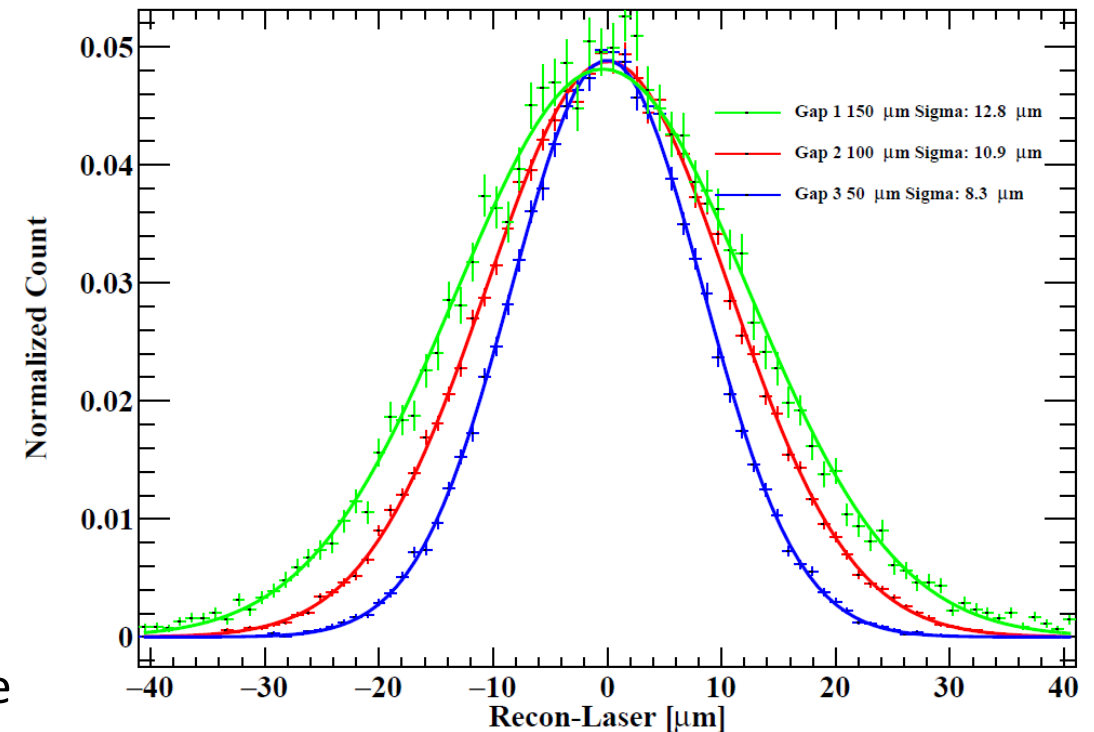
Yunyun Fan

Spatial resolution :

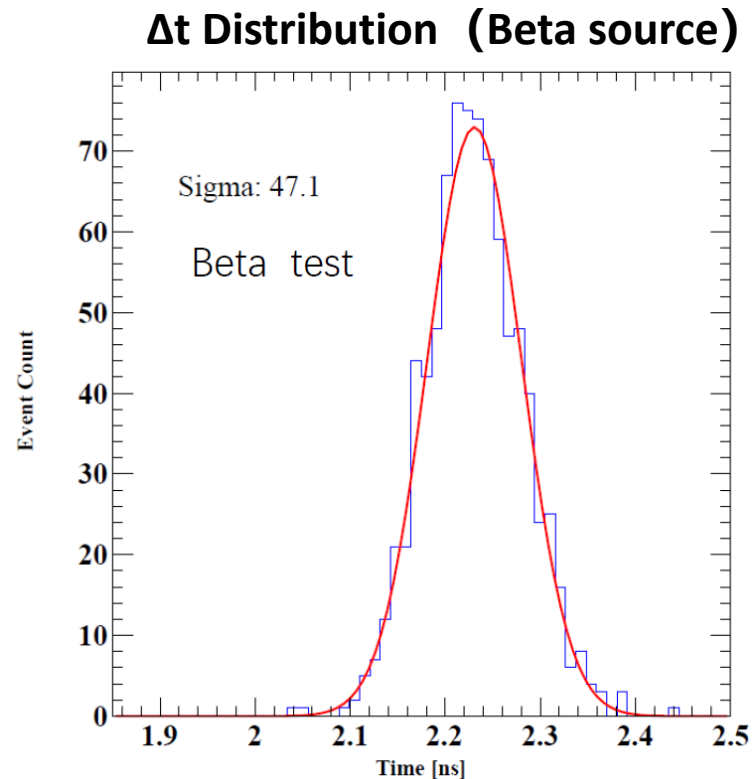
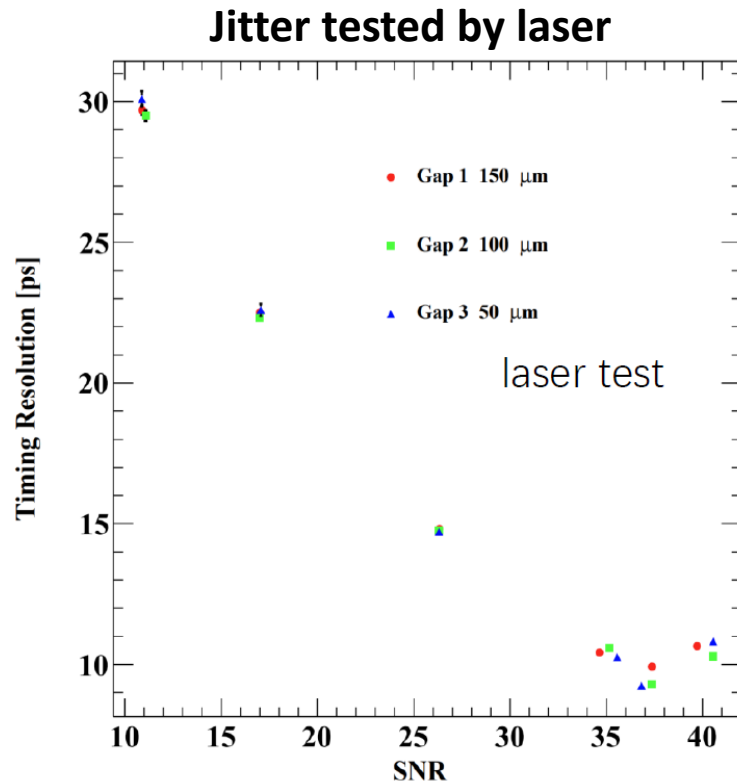
8.3 μm (150 μm pitch)

10.9 μm (200 μm pitch)

12.8 μm (250 μm pitch)



Performance of AC-LGAD: Time Resolution



Timing resolution of Trigger

$$\Delta T = T_{trigger} - \frac{\sum_i a_i^2 T_i}{\sum_i a_i^2}$$

Weighted timing resolution of three strip electrodes

Sigma Δt = 47.1 ps

AC-LGAD strip : 37.5 ps

- No significant change in timing resolution was observed for different pitches
- Saturation was observed: ~ 10 ps.
- **37.5 ps timing resolution**, via Beta source test.

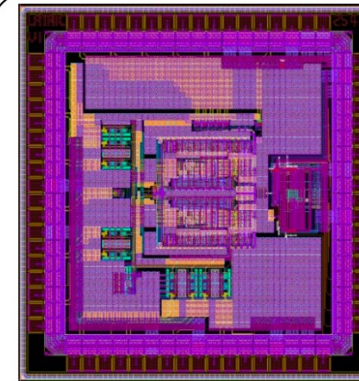
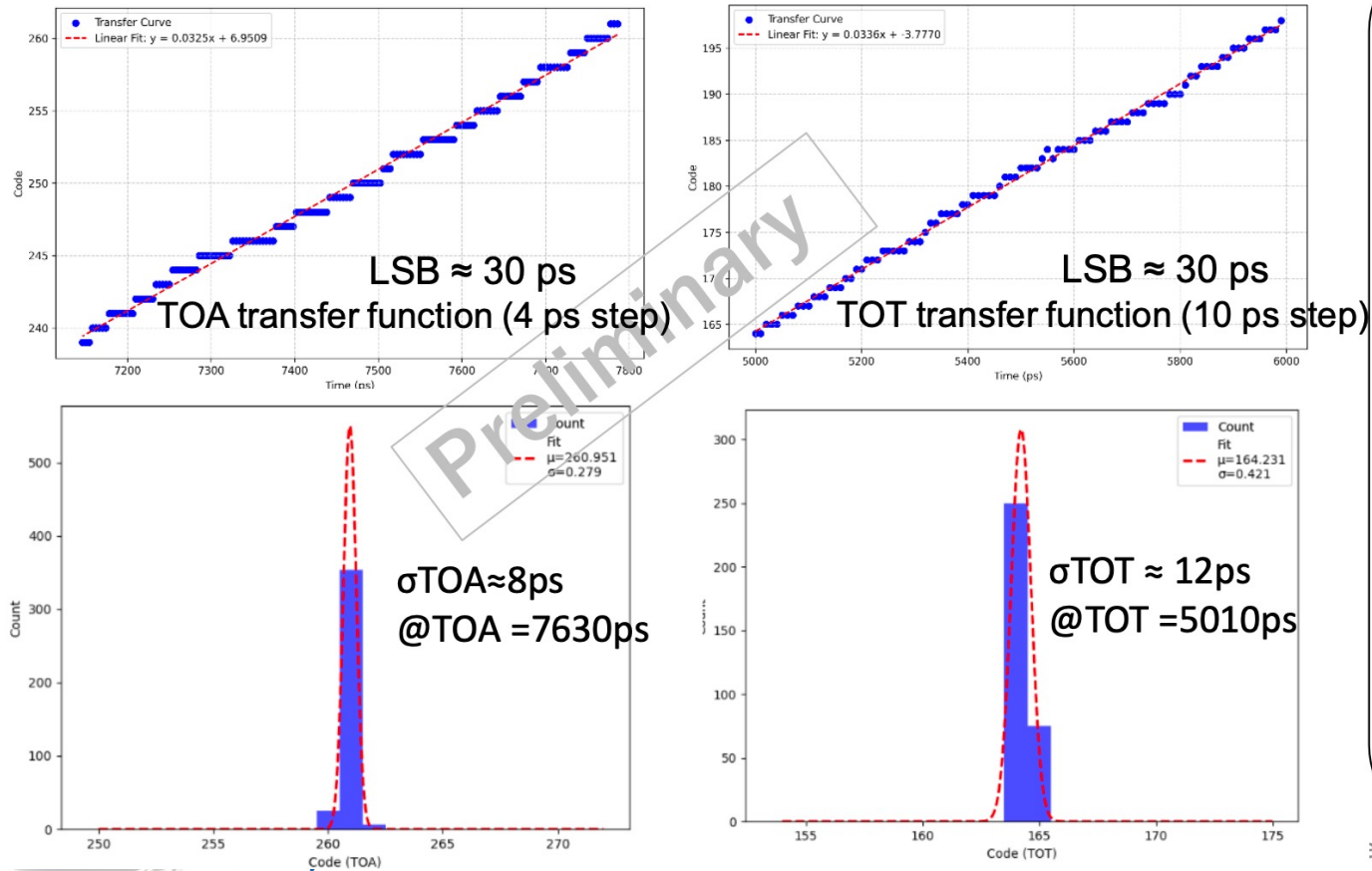
Recent Progress on LATRIC test

The latest tap-out chip (with wire bonding) for testing was returned on Aug 25th.

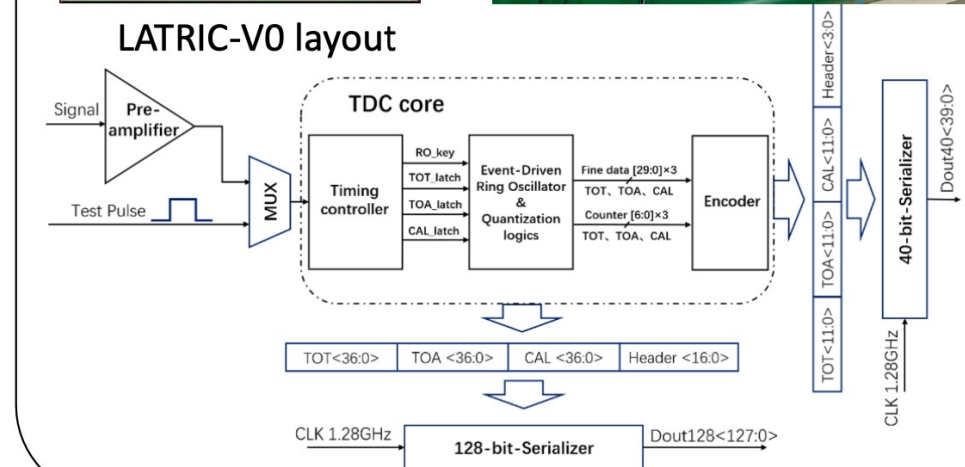
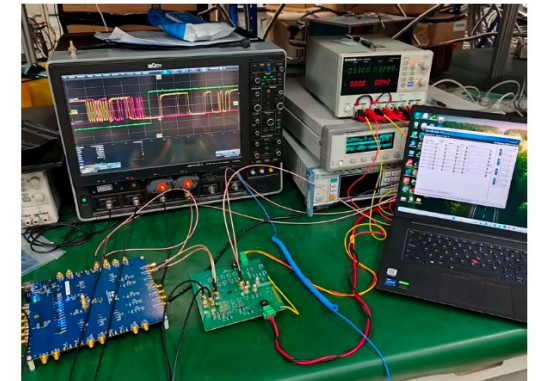
- It integrates Preamplifier, Discriminator, TDC, and Serializer.
- LATRIC-V0, with LSB of 29.8 ps, has been verified.
- Some bugs were identified and require further debugging (e.g. unstable data latch).

**R&D new progress
Not in TDR**

The next 8 channel version chip is scheduled for tape-out in October.



LATRIC-V0 layout



From Xiongbo Yan

Summary and Plan

- **Extensive testing of LGAD sensors, test structures, hybrids and modules**

- Sensors meet requirements for timing, charge, and uniformity
- Hybrids and modules show good performance after calibrations, down to ~40 ps

$$\sigma_{T_{hit}}^2 = \sigma_{Landau}^2 + \sigma_{TW}^2 + \sigma_{jitter}^2 + \sigma_{clock}^2 + \sigma_{TDC}^2$$

- **strip AC/DC-LGAD and ASIC**

- ✓ Aim 30 ps, 10 μm
- ✓ **Present results of current 5 mm prototype :22~40ps (Beta) and 15 μm (laser results)**
 - ✓ Plan focus on centimeter long strip AC-LGAD, reduce the capacitance by increase the pitch et .al. , charge sharing by reducing the n+
- ✓ First engineer run has been tested recently

- **Future Application of the ToF and Tracker based on LGAD technology**

- EIC (25-35ps,30 μm) , FCCee, Belle (IHEP joined recently)....



**Thank you for your
attention !**

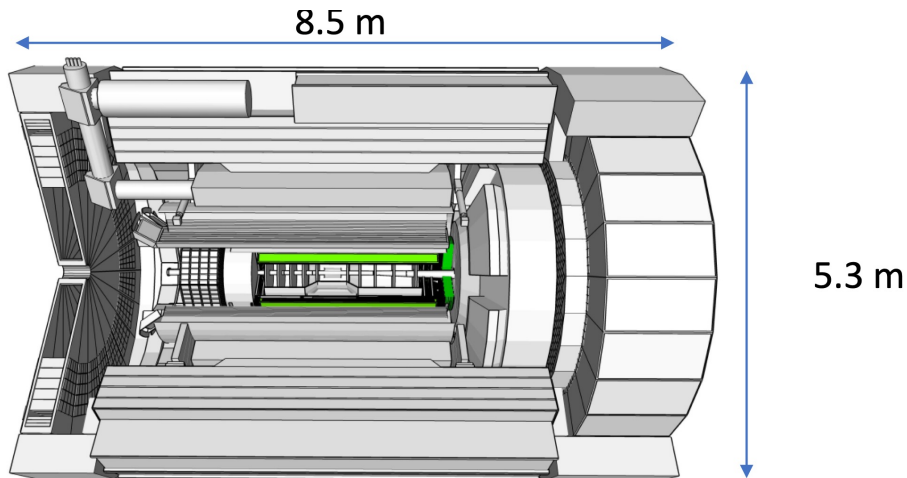
-
- **Back up**



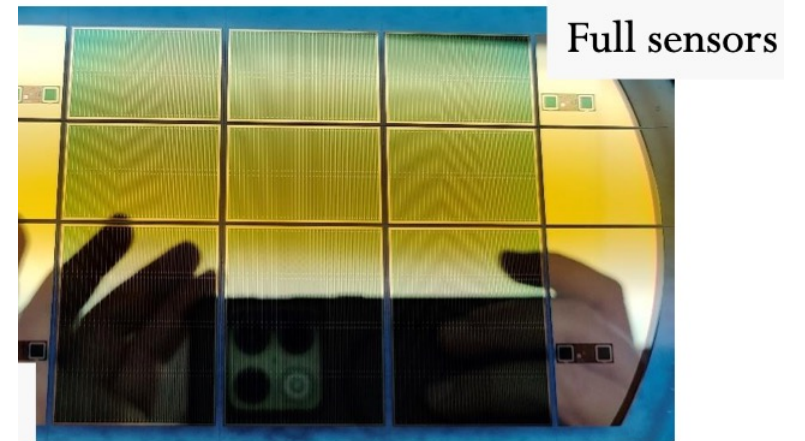
- **AC-LGAD would be applied at EIC , also other experiments (such as Pioneer, FCC-ee et al)**
 - EIC barrel strip: 25/35 ps, 30 μm
 - TOF-PID, tracker

Preliminary Design Report in 2025 for EIC

Subsystem	Area (m^2)	dimension (mm^2)	channel count	timing σ_t (ps)	spatial σ_x (μm)	material budget (X/X_0)
Barrel TOF	12	0.5*10	2.4M	35	30 ($r \cdot \phi$)	3%
Forward TOF	1.1	0.5*0.5	3.2M	25	30 (x, y)	5%



Production in 2024



Full sensors

LGAD飞行时间探测器-性能参数需求

以下性能指标基本按重要性排列

From: 仇浩 – 中科院近代物理所

- $\Delta t \sim 30\text{ps}$, 越小（精确）越好
- 单层效率（ $\sim 1 - \text{死区比例}$ ） $> 90\%$, 越高越好
 - 外层考虑做成2层, 总效率 $> 99\%$
- 像素尺寸 * 单像素死时间 $\sim < 1 \text{ mm}^2 * \mu\text{s}$, 越小越好
 - 事例率 100MHz , 每事例4条径迹情况下, 最内层占有度 $\sim 10^{-2}$
- 抗辐照剂量 $\sim > 100\text{kGy}$, 等效中子通量 $\sim > 1 \times 10^{14} \text{ n}_{\text{eq}}/\text{cm}^2$
- 厚度 $X/X_0 \sim < 2\%$
- 功耗 $< 20 \text{ mW}/\text{cm}^2$
- 以上是最初步的starting point, 需要结合硬件实现难度（拐点）迭代
- 上述有实在难以实现或兼顾的指标, 还可以调整
- LGAD在该谱仪中认为是比较成熟的技术, 希望 ~ 2 年完成研发, 可以上工程



4维探测器广泛应用在各个加速器实验中

- **4维高精度探测器广泛应用于未来对撞机核物理实验中**
 - 高亮度LHC实验，正负电子对撞机（CEPC），美国EIC，中国惠州HIAF....
- **10-50皮秒高精度时间信息加入，给加速器物理分析带来了新的维度**
 - 如可极大提升Long Live particle 的探测敏感度 [Gotti, C., et al. \(2022\)](#)
 - 背景压缩
 - 带时间信息重建径迹/Trigger
 - 对低能0.5 GeV-3 GeV的粒子分辨能力提升...



Table 1. Table listing all the LGAD-based devices cited in the text, with main properties. In this example, pitch is taken to be 100 μm (except for LGADs) and thickness 50 μm (except for i-LGADs).

Device	Spatial Resolution	Timing	CR Process
LGAD	$\sim\text{mm}$	$\sim 30\text{ ps}$	std
TI-LGAD	$\sim 10\text{s } \mu\text{m}$	$\sim 30\text{ ps}$	trenches
i-LGAD	$\sim 10\text{s } \mu\text{m}$	$\sim 60\text{ ps}$	std
AC-LGAD	$< 10\text{ } \mu\text{m}$	$\sim 30\text{ ps}$	std
DL-LGAD ¹	$< 10\text{ } \mu\text{m}$	$\sim 30\text{ ps}$	epi layer
DC RSD ¹	$\sim 10\text{s } \mu\text{m}$	$\sim 30\text{ ps}$	std
DJ-LGAD ¹	$\sim 10\text{s } \mu\text{m}$	$\sim 30\text{ ps}$	epi layer

¹ For DC RSD and DJ-LGAD, spatial and timing resolutions need to be confirmed when actual devices are fabricated and tested.

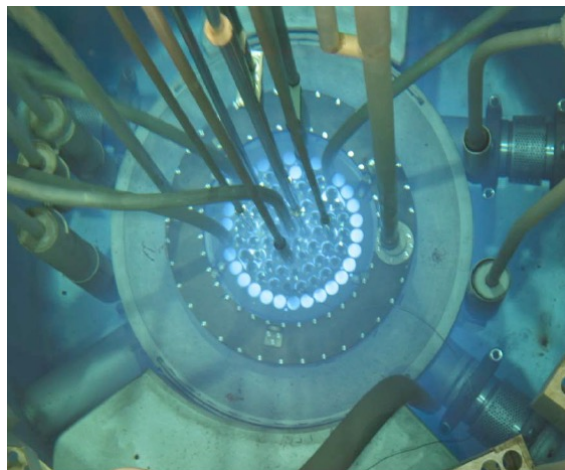


辐照研究：质子辐照、中子辐照、x光辐照

IHEP高能所和 欧洲JSI及日本CYRIC合作进行质子和中子辐照实验

- HGTD主要的损伤为量能器反射的中子
- 质子辐照用来模拟HGTD的带电重离子的辐照效应

欧洲JSI, 反应堆中子辐照

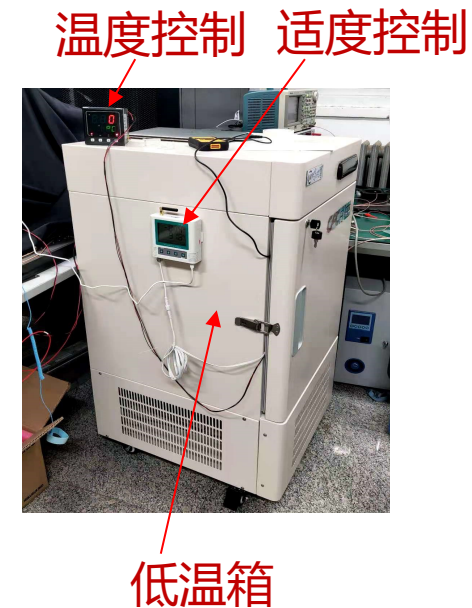
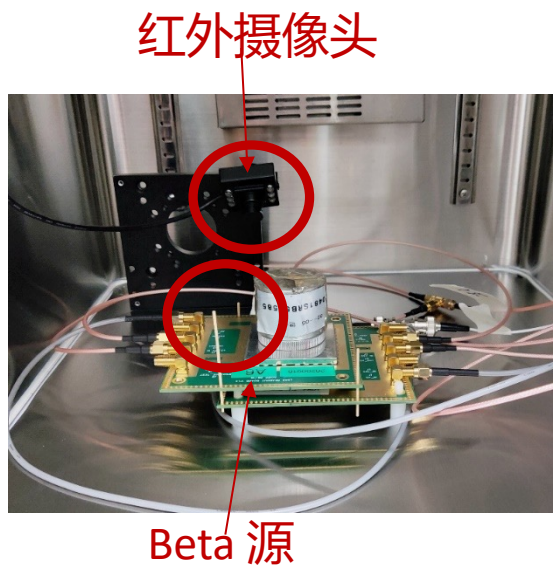


日本CYRIC, 70MeV 质子辐照



■ 低温Beta辐照测试平台:

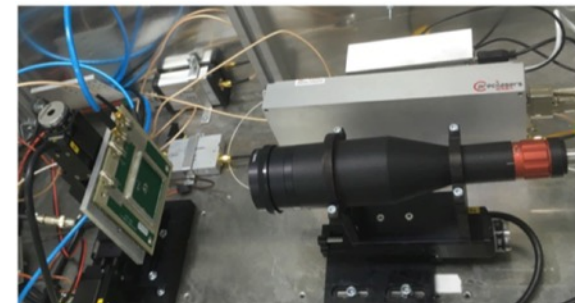
- 时间分辨率、电荷收集等
- 为了降低噪音, - 30 C°低温
- Sr90 Beta放射源
- 二级放大器带宽 >1GHz



■ 激光测试平台:

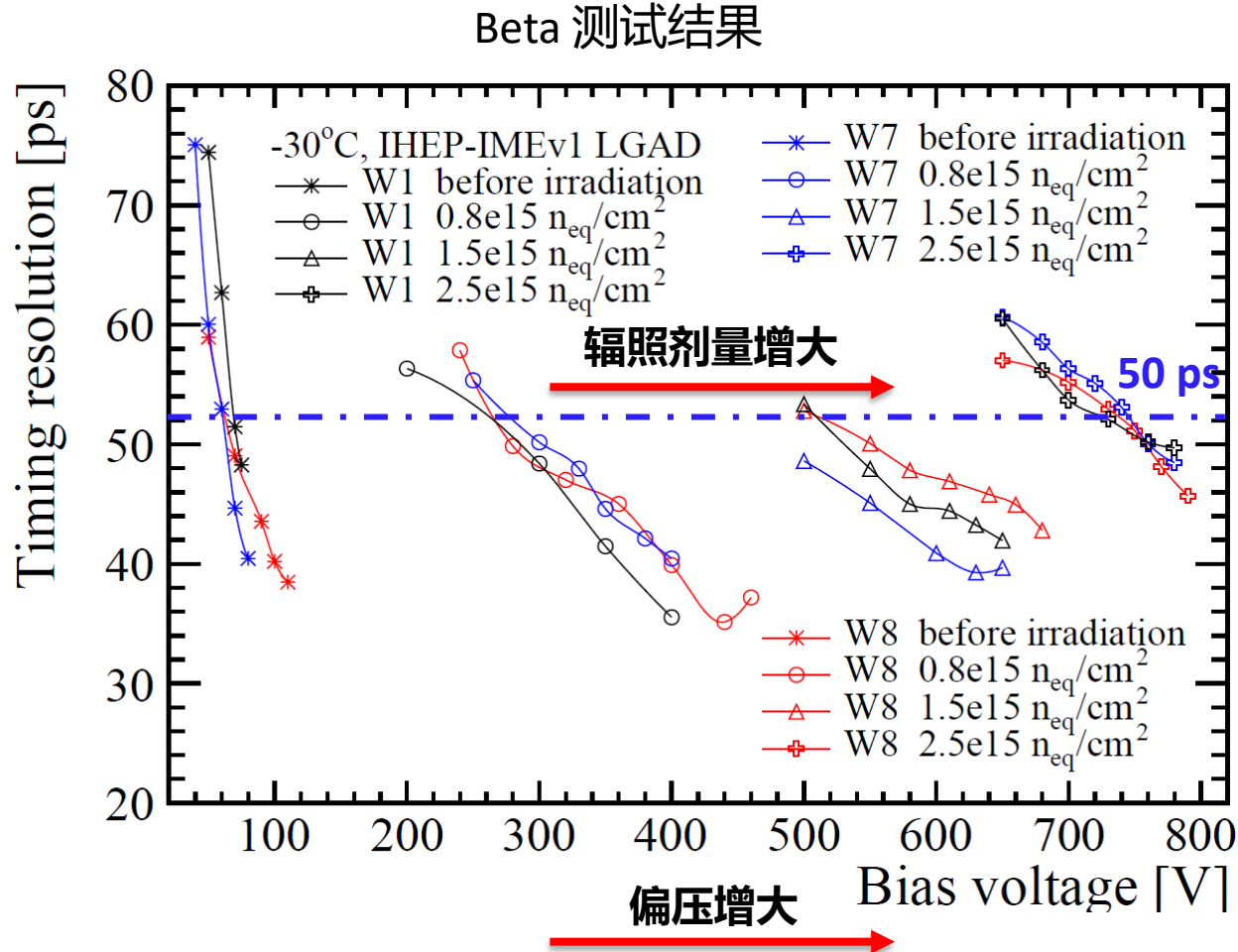
- 研究电子学噪音jitter对时间分辨率的影响
- 排除Beta测试Landau项
- 不同于传统测试平台, 首次使用皮秒激光器

$$\sigma_t^2 = \sigma_{Landau}^2 + \sigma_{timewalk}^2 + \sigma_{distortion}^2 + \sigma_{jitter}^2 + \sigma_{TDC}^2$$



超快硅LGAD的辐照损伤研究

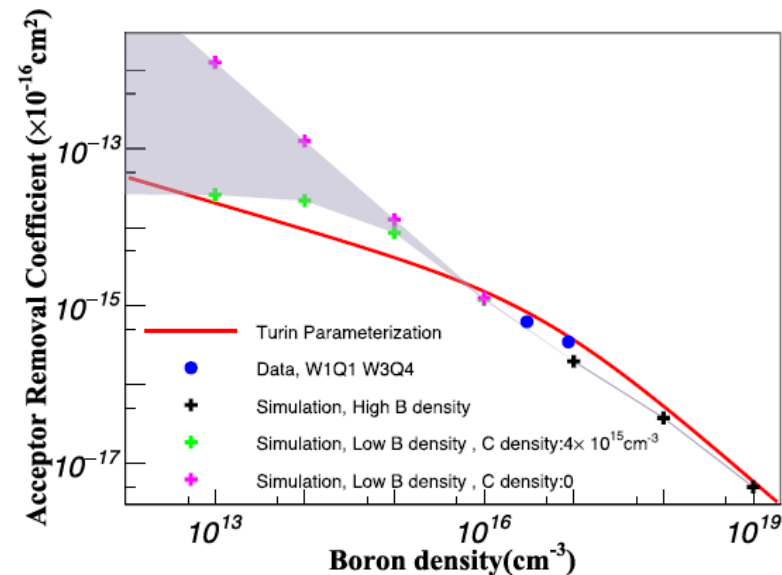
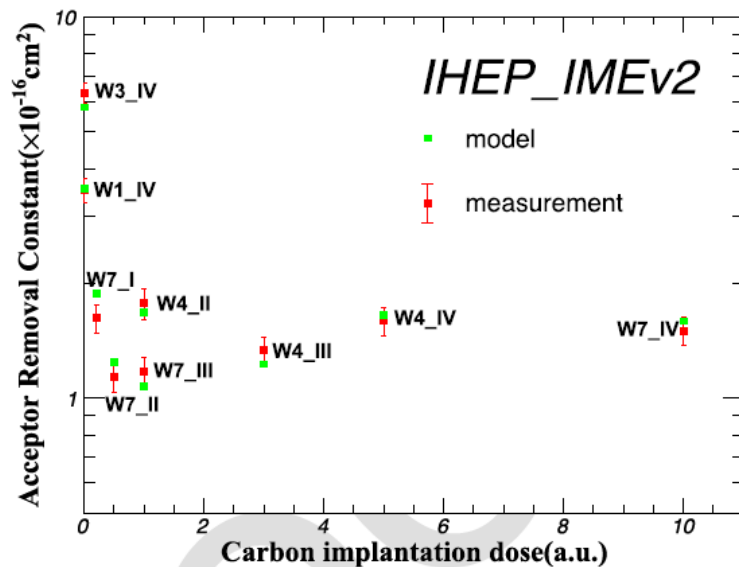
- 辐照实验发现国产LGAD 辐照损伤和国外相同:



- 时间分辨率退化
- 需 >600V 高压达到好的时间分辨率



可以准确预估IME国产工艺掺碳后抗辐照的特性。对国外未掺碳的LGAD器件的抗辐照能力也可以有较好的预测。

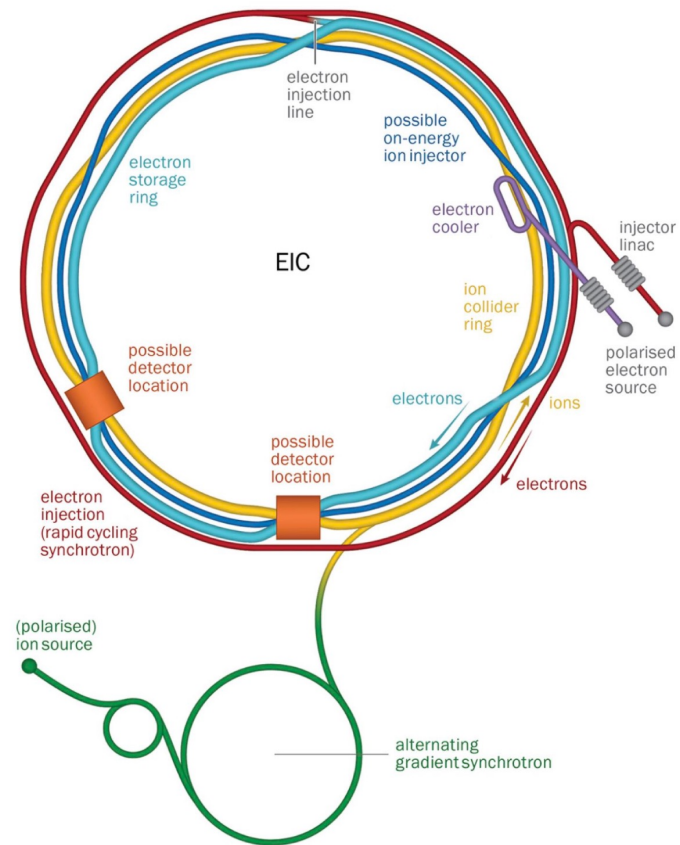


作为通讯作者发表IEEE 文章 “Y. Feng *et al.*, "Study of the acceptor removal effect of LGAD," in *IEEE Transactions on Nuclear Science*, 2022, doi: 10.1109/TNS.2022.3221482.”



The Electron-Ion Collider

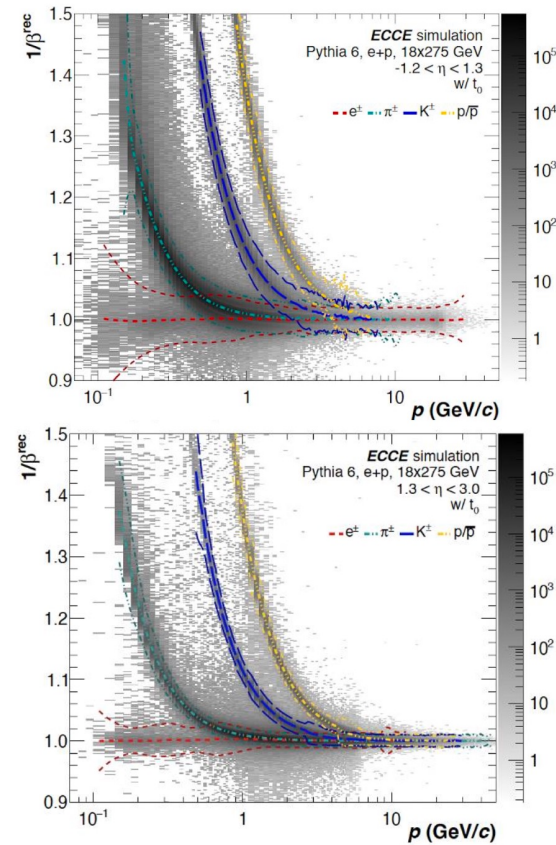
- Flagship Nuclear Physics Collider Experiment constructed at Brookhaven National Laboratory
 - Protons/nuclei 40-275 GeV ($Z/A \times E_p$)
 - Electrons up to 18 GeV
 - Up to 80% polarized beams
 - Luminosity up to $10^{34} \text{ cm}^{-2}\text{s}^{-1}$ (100-1000x HERA)
- Two interaction regions
- First beams in early 2030s



AC-LGAD Detectors at EIC

AC-LGAD TOF in EPIC

- Target: 25ps detector resolution
- <20ps event t_0 determination
 - Machine clock + X-t correlation
 - Scattered e^- timing, fitted hadron timing
- Serves as additional tracking layer
 - Barrel: 0.5mm x 10mm strips
 - Hadron endcap: 0.5mm x 0.5mm pixels



- **AC-LGAD would be applied at ePIC , also other experiments (such as Pioneer, FCC-ee et al)**

- ePIC barrel strip requirement: 25/35 ps, 30 μm
- TOF-PID, tracker

Preliminary Design Report in 2025 for EIC

Subsystem	Area (m^2)	dimension (mm^2)	channel count	timing σ_t (ps)	spatial σ_x (μm)	material budget (X/X_0)
Barrel TOF	12	0.5*10	2.4M	35	30 ($r \cdot \phi$)	3%
Forward TOF	1.1	0.5*0.5	3.2M	25	30 (x, y)	5%

